



18506

Parts List

| Ref | Class | Part     | Description                      | Qty | Comment | Footnote |
|-----|-------|----------|----------------------------------|-----|---------|----------|
| 1   |       | 15221A 1 | CYLINDER HEAD                    | 2   |         |          |
| 2   | 27    | 41246    | GASKET, CYLINDER COVER           | 2   |         | 2        |
| 3   | 10    | 98534    | SCREW, (.375-16 x 2.30), CYLINDI | 24  |         |          |
| 4   | 12    | 25909    | WASHER, (.406 x .812 x .065), CY | 24  |         |          |
| 5   | 27    | 62386    | GASKET, THERMOSTAT               | 2   |         | 2        |
| 6   |       | 90390A 1 | COVER KIT, THERMOSTAT            | 2   |         |          |
| 7   | 10    | 35386    | SCREW, (.312-18 x 1.00), THERMI  | 4   |         |          |
| 8   | 22    | 68727    | FITTING, (.250-18) Brass, ELBOW  | 1   |         |          |
| 9   | 32    | 77653 77 | HOSE, (24.500 Inches Bulk), WATI | 2   |         |          |
| 10  | 22    | 68728    | FITTING, THERMOSTAT COVER        | 1   |         |          |
| 11  | 54    | 90077    | STA STRAP, WATER HOSES           | AR  |         |          |
| 12  |       | 97465    | TEMPERATURE SENDER (STAR)        | 1   |         |          |
| 13  |       | 75692    | THERMOSTAT                       | 2   |         |          |
| 14  |       | 13536A 7 | TEMPERATURE SENSOR (PORT         | 1   |         |          |
| 15  |       | 13715    | RETAINER, SENSOR AND SENDI       | 2   |         |          |
| 16  | 10    | 98257    | SCREW, (.312-18 x .500), RETAIN  | 2   |         |          |
| 17  |       | 99747A 9 | HOUSING, REED BLOCK              | 1   |         |          |
| 18  | 10    | 24878    | SCREW, (.250-20 x 1.25), REED B  | 1   |         |          |
| 18  | 10    | 69093    | SCREW, (.25-20 X 1.50), REED BL  | 8   |         |          |
| 18  | 10    | 69067    | SCREW, (.25-20 X 1.375), REED B  | 1   |         |          |
| 19  | 27    | 93536 1  | GASKET, REED BLOCK HOUSING       | 1   |         | 2        |
| 20  | 27    | 65744    | GASKET, REED BLOCK               | 6   |         | 2        |
| 21  |       | 75953    | REED BLOCK                       | 6   |         |          |
| 22  | 34    | 75362A 1 | REED ASSEMBLY                    | 6   |         |          |
| 23  |       | 96183    | REED CLAMP                       | 12  |         |          |
| 24  | 10    | 57583    | SCREW, (#8-32 x .375), REED TO   | 60  |         |          |
| 25  | 10    | 65746    | SCREW, (.250-20 x .750), REED B  | 12  |         |          |
| 26  | 16    | 27037    | STUD, (.250-28 x 1.125), CARBUR  | 12  |         |          |
| 27  | 21    | 42658    | CHECK VALVE, BLEED HOSE TO       | 5   |         |          |
| 28  | 22    | 15133    | FITTING, BLEED HOSE TO CYLIN     | 5   |         |          |
| 29  | 32    | 99130122 | TUBING, (20.00 Feet Bulk), BLEEC | 1   |         |          |
| 30  | 21    | 42657A 1 | CHECK VALVE                      | 1   |         |          |
| 31  | 22    | 65857    | CONNECTOR, BLEED HOSE (PRE       | 1   |         |          |
| 32  | 21    | 64871A 2 | CHECK VALVE                      | 1   |         |          |
| 33  | 54    | 23567    | CLIP (9/16")                     | 1   |         |          |
| 33  | 54    | 26404    | CLAMP (1")                       | 1   |         |          |
| 34  | 10    | 69079    | SCREW, (#10-16 x .440), CLIP     | 2   |         |          |
| 35  |       | 69205    | C WASHER                         | 2   |         |          |
| 36  | 22    | 64705    | FITTING                          | 1   |         |          |
| -   | 27    | 11338A88 | GASKET SET, Engine Overhaul      | 1   |         |          |